

Work Order ID 157945

Monday, March 06, 2017 10:15:40 AM

157945

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Item ID: D3595-063-450

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rubber Cushion 0.63" wide x 4.50" Long

Start Date: 3/6/2017 Start Qty: 20.00 ***20***

Cust Item ID:

Required Date: 3/17/2017 Req'd Qty: 20.00 ***20***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130						20			MAR 06 2017
Packaging	Memo	0.03							
Packaging	LOCATION: LG052								
140	QC21- Final Inspection - Work Order Release	0.00							
140							DAS 21		MAR 06 2017
QC	Memo	0.33					9-89		
Quality Control									

DAS
21
9-89

MAR 06 2017

Picklist Print

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Work Order ID: 157945

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Parent Item: D3595-063-450

D3595-063-450

Parent Item Name: Rubber Cushion 0.63" wide x 4.50" Long

Start Date: 3/6/2017

Required Date: 3/17/2017

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased		No		100	sf	308.3185	0.0196	0.412632			
MNEO80S 125									**				
NEOPRENE SHEET 0.125													

DAS
46
9-89

17/03/06

Location

Loc Qty

Loc Code

MAT052

308.318474

94539

308.318474

0.6



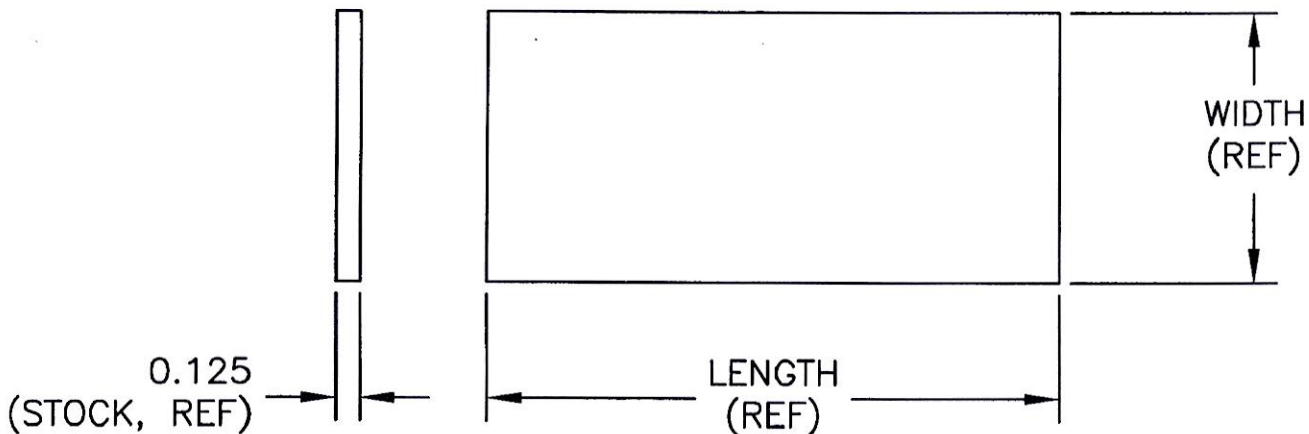
DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 *[Signature]*

SPECIFICATION CONTROL DRAWING

mf
157945



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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